



ITEM NO.	QTY.	FILE NAME
1	1	NEROK-01-01 (Rev. S) BASE
2	1	NEROK-01-02 (Rev. U) CABINET
3	1	NEROK-01-03 (Rev. S) UPPER PULLEY MOUNT
4	1	NEROK-01-04 (Rev. S) UPPER PULLEY MOUNT
5	1	NEROK-01-05 (Rev. T) SIDE PLATE
6	1	NEROK-01-06 (Rev. T) BOTTOM
7	1	NEROK-01-07 (Rev. T) TOP
8	2	NEROK-01-08 (Rev. S) UP STOP CUSHION
9	2	NEROK-01-09 (Rev. T) SLIDE COLUMN STOP
10	4	NEROK-01-10 (Rev. S) GUIDE ROLLER
11	2	NEROK-01-11 (Rev. T) PINCH RELEASE PLATE SHIM
12	2	NEROK-01-12 (Rev. T) PINCH RELEASE PLATE, OUTER
13	2	NEROK-01-13 (Rev. T) PINCH RELEASE PLATE, INNER
14	4	NEROK-01-14 (Rev. T) PINCH RELEASE PLATE SPACER
15	1	"McMASTER CARR" Nylon Pulley #9466T82
16	16	"McMASTER CARR" Nylon Spacer #94639A503
17	2	"OILITE" Flange Bushing #FF-1505-5
18	16	Button Head Cap Screw, Zinc, #10-32 x 5/8" Lg.
19	8	Flat Head Cap Screw, Zinc, #10-32 x 5/8" Lg.
20	4	Hex Head Lag Screw, 1/4" Dia. x 3.00" Lg.
21	12	Hex Nut, Jam, #10-32
22	1	Hex Nut, Jam, 3/8-16
23	4	Hex Nut, Jam, 1/2-13
24	10	Self-Tapping Screw, Phillips Round Head, #10 Dia. x 1/2" Lg.
25	22	Self-Tapping Screw, Phillips Round Head, #10 Dia. x 3/4" Lg.
26	6	Self-Tapping Screw, Phillips Round Head, 1/4" Dia. x 3/4" Lg.
27	1	Socket Head Shoulder Screw, Stainless, 1/2" Dia. x 3/4" Lg.
28	4	Socket Head Shoulder Screw, Stainless, 5/8" Dia. x 2-1/2" Lg.
29	60	Washer, AN Flat, #10 Dia.
30	10	Washer, AN Flat, 1/4" Dia.
31	1	Washer, AN Flat, 3/8" Dia.
32	6	Washer, AN Flat, 1/2" Dia.
33	4	Washer, AN Flat, 5/8" Dia.

THE INFORMATION DISCLOSED HEREIN CONTAINS PROPRIETARY RIGHTS OF NEROK LLC, AND IS NOT TO BE REPRODUCED, USED OR DISCLOSED TO OTHERS FOR MANUFACTURE OF ANY OTHER PURPOSE EXCEPT AS SPECIFICALLY AUTHORIZED IN WRITING BY NEROK LLC.

DRAWN BY <i>D. COOKE</i> 09 Mar., 17 DESIGN APPROVED BY TOLERANCE APPROVED BY CONTROLS APPROVED BY ELECTRICAL APPROVED BY PNEUMATIC APPROVED BY	DATE DATE DATE DATE DATE	UNLESS OTHERWISE SPECIFIED INTERPRET DRAWING PER MIL-STD-100 DIMENSIONING AND TOLERANCING PER ANSI Y14.5 - 1982 ALL DIMENSIONS APPLY AFTER HEAT TREAT AND PLATING REMOVE ALL BURRS AND BREAK SHARP EDGES .063 TO .015 FILET RADIUS .005 TO .015 MACHINED SURFACES 125 THREADS PER FED-STD-H28	TOLERANCE X.X ±.05 X.XX ±.015 X.XXX ±.005 X.XXXX ±.0005 ANGLES ±.5 MATERIAL SIZE HEAT TREAT FINISH	REV. DATE DESCRIPTION REVISED TITLE SPA COVER LIFT TOWER ASSEMBLY SPA COVER LIFT NEROKLIFTS LLC DWG NO. NEROK-01-00 SCALE NONE SHEET 1 of 1 REV. U
---	--------------------------------------	---	---	--

FILENAME: NEROK-01-00 (Rev. U) Spa Cover Lift Tower Assembly.SLDRW